

Date: Tuesday, 15/07/2008 10:07:05 AM  
 User: Melanie Fauteux

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 40506-1  
 Estimate Number : 13419  
 P.O. Number :  
 This Issue : 15/07/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : 15/07/2008 Type : LARGE FAB ASSY  
 Previous Run :

Drawing Name : BASE ASSEMBLY  
 Part Number : PB674300147  
 Drawing Number : B6743001 P.15  
 Project Number : N/A  
 Drawing Revision : B1  
 Material :  
 Due Date : 22/07/2008

Qty: 3 Um: Ea

split

Written By :  
 Checked & Approved By : MF 08-07-15  
 Comment : Est Rev:A 08-06-25 new issue DD verified by:ec

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D344011 Gusset



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)  
 Gusset B 39959

MF 08-07-16 (3)

2.0 PB6743001143 Square Tube



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)  
 Square Tube B 40604

MF 08-07-16 (3)

3.0 PB6743001141 Square Tube



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)  
 Square Tube B 40603

MF 08-07-16 (3)

4.0 PB6743001139 Square Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)  
 Square Tube B 40601

MF 08-07-16 (3)

5.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- weld as per dwg B67-43001 using jig

MF 08-07-16 (3)

→ 4.1 PB67-43001-315

Hook

Qty (3)

Batch: B24020 - MF 08-07-29 (3)

\*\*\* perm. change 08/07/16



## Process Sheet

Order: CU-DAR001 Dart Helicopters Services

Drawing Name: BASE ASSEMBLY

Number: 40506

Part Number: PB674300147

Number:



Seq. #:	Machine Or Operation:	Description :
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6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/07/09 (23)

7.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

PD 08-07-29 (B)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *W/A*

08-07-29 (3)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

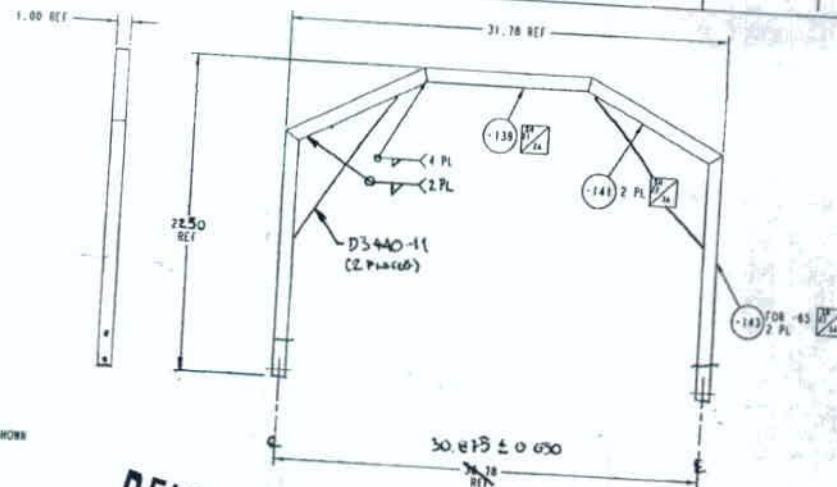
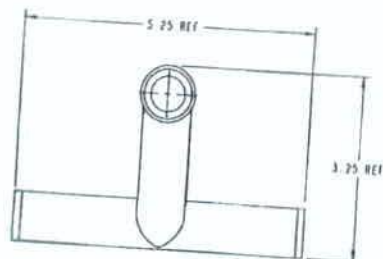
08-08-05

Job Completion



MF 08-08-05

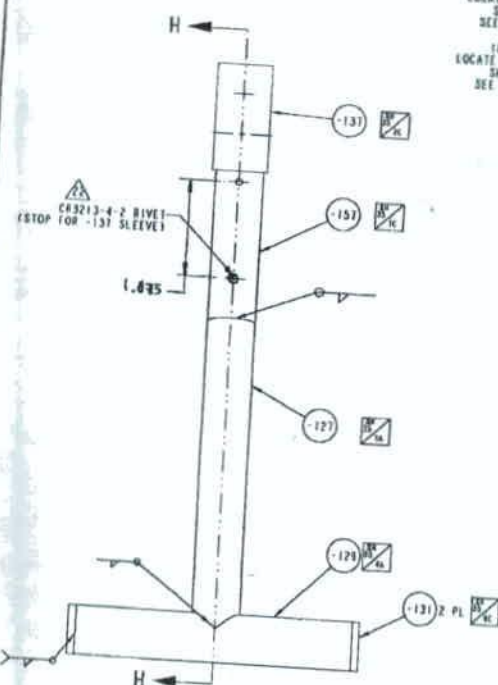




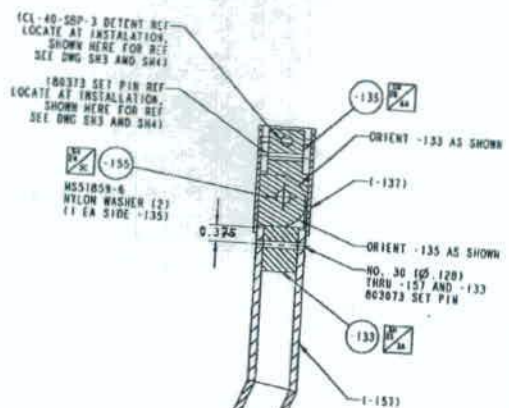
**RELEASED**  
DEC 21 1960

① ~~63~~ BASE ASSEMBLY (SHOWN) [ ]  
(COMMERCIAL VERSION)  
SCALE 8.750  
① ~~47~~ BASE ASSEMBLY (SAME, EXCEPT AS SHOWN) [ ]  
(CANADIAN VERSION)

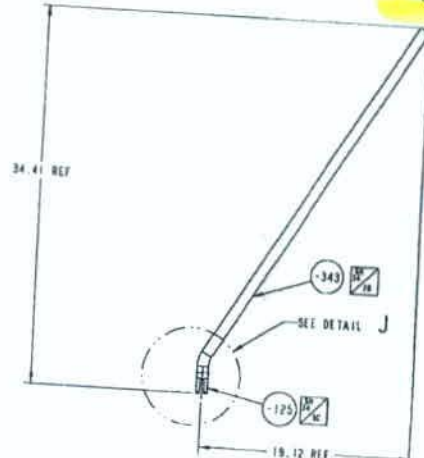
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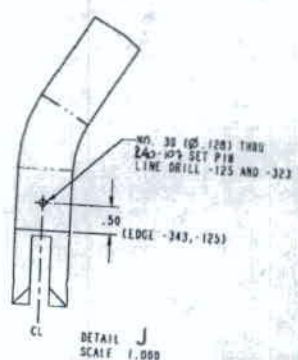
① -63 SHORT T-HANDLE ASSEMBLY [ ]  
SCALE 1.000



SECTION H-H



① -37 TUBE ARM ASSEMBLY [ ]  
SCALE 8.750



DETAIL J  
SCALE 1.000

PREMIER AVIATION, INC.  
3000 Aviation Parkway, Grand Prairie, Texas 75050  
D OSUV8 867-43001  
REV. 13 W. 15

ORIGINAL

